

# Jointing & Rebating Cutters.

# 3 + 3 Wing

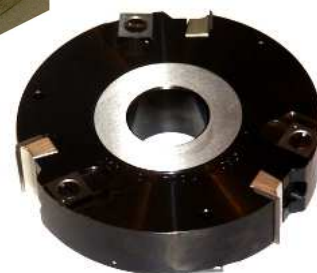
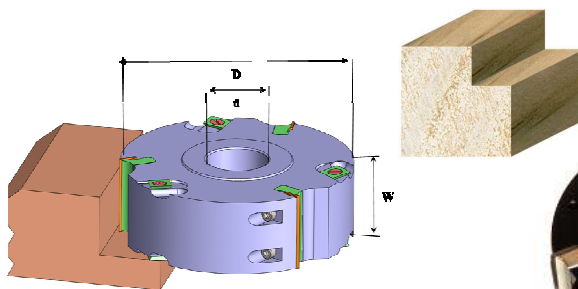


### Application:

Allows jointing and or rebating operations to be carried out on spindle moulders or multi head machines.

Both sides of head have seats for scribes, allowing LH & RH operation, producing sharp clean cuts.

Recommended for mechanical feed.



### Sizes Available

CODE	D	d	W	Insert Size	Insert Size
SJR-1253012-1¼	125	1¼	30	30 x 12 x 1.5	14 x 14 x 2
SJR-1254012-1¼	125	1¼	40	40 x 12 x 1.5	14 x 14 x 2
SJR-1255012-1¼	125	1¼	50	50 x 12 x 1.5	14 x 14 x 2
SJR-1253012-40	125	40	30	30 x 12 x 1.5	14 x 14 x 2
SJR-1254012-40	125	40	40	40 x 12 x 1.5	14 x 14 x 2
SJR-1255012-40	125	40	50	50 x 12 x 1.5	14 x 14 x 2
SJR-1503012-1¼	150	1¼	30	30 x 12 x 1.5	14 x 14 x 2
SJR-1504012-1¼	150	1¼	40	40 x 12 x 1.5	14 x 14 x 2
SJR-1505012-1¼	150	1¼	50	50 x 12 x 1.5	14 x 14 x 2
SJR-1503012-40	150	40	30	30 x 12 x 1.5	14 x 14 x 2
SJR-1504012-40	150	40	40	40 x 12 x 1.5	14 x 14 x 2
SJR-1505012-40	150	40	50	50 x 12 x 1.5	14 x 14 x 2
SJR-1804012-SHR-1¼	180	1¼	40	40 x 12 x 1.5	14 x 14 x 2
SJR-1804012-SHR-40	180	40	40	40 x 12 x 1.5	14 x 14 x 2

### Technical Details:

All steel construction.  
Anti-rust finish on all parts.  
Balanced design for smooth running.  
Bores to H7 tolerance.  
Positive insert location.

### Spare Parts:

Scribes	14 x 14 x 2 Scribe
Insert screw	M6 x 16 TH
Wedge 30 x 12	W3012-TS-T3
Wedge 40 x 12	W4012-TS-T3
Wedge 50 x 12	W5012-TS-T3
Scribe Screw	SS-M5-12
Key	5A/F-TEE

# Glue Joint Cutters

# 3 Wing

### Application:

For cutting of edge glue joints when joining solid timber boards.

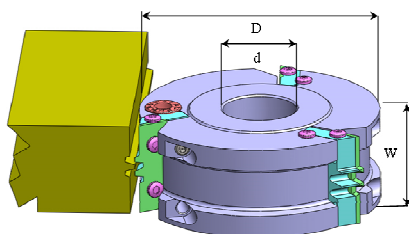
Wood thickness from 16mm to 60mm.

Particularly suitable for "brittle" timbers where glue butt joints may not be strong enough.

Recommended for mechanical feed.

### Technical Details:

All aluminum construction.  
Anti-rust finish on all parts.  
Balanced design for smooth running.  
Bores to H7 tolerance.  
Positive insert location.



### Sizes Available

CODE.	D	d	W	Teeth	Insert
SGJ-140 5025-2T-1¼ or 40	140	1¼ or 40	50	2	50 x 25 x 2 P144
SGJ-150 5025-3T-1¼ or 40	150	1¼ or 40	50	3	50 x 25 x 2 P1772
SGJ-150 6025-4T-1¼ or 40	150	1¼ or 40	60	4	60 x 25 x 2 P1773

### Spare Parts:

Wedge	WSGJ 5025-TS-T3
Clamp Screw	M6 x 20
End Stop	M4x9HD
Key	5A/F TEE
Adjust Screw	M6 x 16 GJS

LAST DIGITS ON CODE NUMBER DENOTES BORE SIZE CHOOSE EITHER 1¼ OR 40.

### Special Features

Tongue and groove profile ensures positive location of boards.

Micro adjustment of profile inserts allows tight, standard or loose fit as required.

Precision ground profile knives ensure consistent profile accuracy.