

Straight Bits with 2 Flutes

Non Plunge



Sizes Available

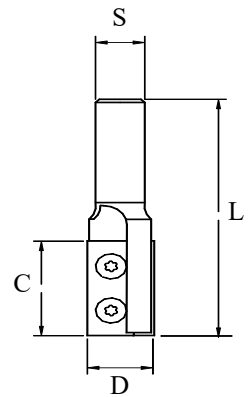
CODE	D	C	L	S	Inserts
D1830-1/2 or 16	18	30	74	1/2 or 16 mm	30x12x1.5 EC
D1840-1/2 or 16	18	40	84	1/2 or 16 mm	40x12x1.5 EC
D1850-1/2 or 16	18	50	84	1/2 or 16 mm	50x12x1.5 EC
D1912-1/4	19	12	48	1/4	12x12x1.5 EC
D1912-1/2	19	12	57	1/2	12x12x1.5 EC
D1930-1/2 or 16	19	30	74	1/2 or 16 mm	30x12x1.5 EC
D1940-1/2 or 16	19	40	84	1/2 or 16 mm	40x12x1.5 EC
D1950-1/2 or 16	19	50	94	1/2 or 16 mm	50x12x1.5 EC
D2030-1/2 or 16	20	30	74	1/2 or 16 mm	30x12x1.5 EC
D2040-1/2 or 16	20	40	84	1/2 or 16 mm	40x12x1.5 EC
D2050-1/2 or 16	20	50	84	1/2 or 16 mm	50x12x1.5 EC

Application :

For general routing operations, e.g. Jointing, edge trimming, grooving, rebating and slots if end cutting inserts fitted. Takes standard inserts, end cutting if required.

SPARE PARTS

Screw
M4 X 8HD
Key



LAST DIGITS ON CODE NUMBER DENOTES SHANK SIZE CHOOSE EITHER 1/2 OR 16.

Trimming Bits

2 Flutes 1 or 2 Bearings

Sizes Available

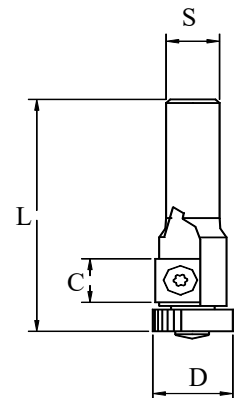
CODE	D	C	L	S	Insert
D1912B-1/4	19	12	55	1/4	12x12x1.5
D1912BB-1/4	19	12	61	1/4	12x12x1.5
D1912B-1/2	19	12	55	1/2	12x12x1.5
D1912BB-1/2	19	12	61	1/2	12x12x1.5
D1930B-1/2	19	30	63	1/2	30x12x1.5
D1930BB-1/2	19	30	81	1/2	30x12x1.5
D1940B-1/2	19	40	73	1/2	40x12x1.5
D1940BB-1/2	19	40	91	1/2	40x12x1.5
D1950B-1/2	19	50	100	1/2	50x12x1.5
D1950BB-1/2	19	50	100	1/2	50x12x1.5

Application :

For general trimming operations, where a ball bearing follower is required. Also used for profiling work with a template. Takes standard TOK. 2 bearing (BB) design for use with softer materials.

SPARE PARTS

Screw M4 X 8HD
Bearing 626-ZZ
Key T15 Flag



Inverted Trimming Bits 2 & 3 Flutes With Bearing

Sizes Available

CODE	D	C	L	S	Insert	Bearing
DI 1920B-1/4	19	20	60	1/4	20x12x1.5	R1212-ZZ
DI 1930B-1/2	19	30	78	1/2	30x12x1.5	R1212-ZZ
DI 1940B-1/2	19	40	88	1/2	40x12x1.5	R1212-ZZ
DI 1950B-1/2	19	50	98	1/2	50x12x1.5	R1212-ZZ
DI 2440B-1/2	24	40	91	1/2	40x12x1.5	6802-ZZ
DI 2450B-1/2	24	50	98	1/2	50x12x1.5	6802-ZZ
DI 2830B-1/2	28.6	30	78	1/2	30x12x1.5	R8-ZZ
DI 2840B-1/2	28.6	40	86	1/2	40x12x1.5	R8-ZZ
DI 2850B-1/2	28.6	50	96	1/2	50x12x1.5	R8-ZZ
DI 2450B-3W-1/2	24	50	98	1/2	50x12x1.5	6802-ZZ

Application:

Ideal for copy routing on large components or assemblies, where the template can be placed between the work and the router. Takes standard TOK.

SPARE PARTS

Screw M4 X 8HD
Retainer Ring
BRR12.7186
Key T15 Flag

PART NUMBER
WITH 3W IS FOR 3
FLUTE

