

## Heli-Cutter Finish

## 6 x Spiral Wing



### Application:

This style is used where a better finish is required. Suitable for most applications.

Can also be used on '4 sided' and copying machines.

Wear on the inserts can be quickly remedied by rotation of the insert.

Due to the spread of load over a large number of inserts a smooth cutting action is achieved, resulting in lower loads on the machine.

This in turn gives longer machine and tool life.

### Available in 40 and 50 bore

Code	Dia.	Bore.	Length	Insert
SHPF 125100-40 or 50	125	40 or 50	100	15x15x2.5 R150
SHPF 125150-40 or 50	125	40 or 50	150	15x15x2.5 R150
SHPF 125180-40 or 50	125	40 or 50	180	15x15x2.5 R150
SHPF 125200-40 or 50	125	40 or 50	200	15x15x2.5 R150
SHPF 125230-40 or 50	125	40 or 50	230	15x15x2.5 R150
SHPF 125310-40 or 50	125	40 or 50	310	15x15x2.5 R150
SHPF 150100-40 or 50	150	40 or 50	100	15x15x2.5 R150
SHPF 150150-40 or 50	150	40 or 50	150	15x15x2.5 R150
SHPF 150180-40 or 50	150	40 or 50	180	15x15x2.5 R150
SHPF 150200-40 or 50	150	40 or 50	200	15x15x2.5 R150
SHPF 150230-40 or 50	150	40 or 50	230	15x15x2.5 R150
SHPF 150300-40 or 50	150	40 or 50	300	15x15x2.5 R150



### Spare Parts

Inserts	15x15x 2.5 R150
Insert Screw	RSS-M6-16
Key	T15 SD

LAST DIGITS ON CODE NUMBER DENOTES BORE SIZE CHOOSE EITHER 40 OR 50.

## Heli-Cutter HD (Heavy Duty) 6 x Spiral Wing

### Application:

This style is used where a maximum material removal is required.

Suitable for most applications in hardwood and softwood.

Can also be used on '4 sided' and copying machines.

Wear on the inserts can be quickly remedied by rotation of the insert.

Due to the spread of load over a large number of inserts a smooth cutting action is achieved, resulting in lower loads on the machine.

This in turn gives longer machine and tool life.



### Available in 40 and 50 bore

Code	Dia.	Bore.	Length	Insert
SHPHD 125100-40 or 50	125	40 or 50	100	30x12x1.5 BE
SHPHD 125150-40 or 50	125	40 or 50	150	30x12x1.5 BE
SHPHD 125180-40 or 50	125	40 or 50	180	30x12x1.5 BE
SHPHD 125200-40 or 50	125	40 or 50	200	30x12x1.5 BE
SHPHD 125230-40 or 50	125	40 or 50	230	30x12x1.5 BE
SHPHD 125300-40 or 50	125	40 or 50	300	30x12x1.5 BE
SHPHD 150100-40 or 50	150	40 or 50	100	30x12x1.5 BE
SHPHD 150150-40 or 50	150	40 or 50	150	30x12x1.5 BE
SHPHD 150180-40 or 50	150	40 or 50	180	30x12x1.5 BE
SHPHD 150200-40 or 50	150	40 or 50	200	30x12x1.5 BE
SHPHD 150230-40 or 50	150	40 or 50	230	30x12x1.5 BE
SHPHD 150300-40 or 50	150	40 or 50	300	30x12x1.5 BE

### Spare Parts

SCREW	5/16 x 18 DE
CLAMP	WC-5/16 DE
WEDGE	WHPHD-3012-T3
ALLEN KEY	3/16 AF

LAST DIGITS ON CODE NUMBER DENOTES BORE SIZE CHOOSE EITHER 40 OR 50.